

# WAKOL D 3270 SpaltTex

## Technical Information

### Area of application

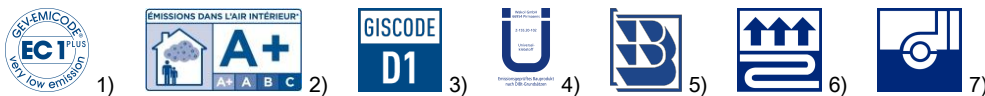
Dispersion-based adhesive according to DIN EN ISO 22636 with 'integrated zip fastener' for the laying of

- Textile flooring with matted or latex foam backing or synthetic second backing
- Fabromont Kugelgarn®

on properly prepared absorbent subfloors indoors.

By a later removal of the flooring, the adhesive separates himself zipper-like if low level of strength is performed. Floorings can be removed easily and without any remains.

### Special properties



- solvent-free as defined by TRGS 610
- with zipper effect

- 1) Based on the criteria of GEV (Association for Emission-controlled Laying Materials), classified as EMICODE EC1 PLUS: very low in emissions
- 2) Emissions class according to French law
- 3) Solvent-free dispersion laying materials
- 4) Emissions-certified construction product i.a.w. DIBt principles: Wakol GmbH, 66954 Pirmasens
- 5) Polish B mark for construction product i.a.w. EN 14259
- 6) Suitable for underfloor heating
- 7) Suitable for exposure to castor wheels

### Technical data

Raw material base:	Acrylate dispersion
Airing time:	approx. 5 - 10 minutes depending on the trowel serration, subfloor and flooring
Open time:	approx. 15 minutes
Cleaning agent:	Water, before adhesive starts to dry
Storage temperature:	not below +5 °C, sensitive to frost

Storage time: 12 months at room temperature

#### Application and consumption<sup>8)</sup>

TKB B1	250 - 300 g/m <sup>2</sup>	Textile flooring with matted or latex foam backing or synthetic second backing
TKB B2	350 - 400 g/m <sup>2</sup>	Textile and woven flooring with rough backing structure Fabromont Kugelgarn®

8) Consumption is dependent on surface structure and absorbability of subfloor.

## Subfloors

The subfloor as well as the room climate conditions must meet the requirements of the applicable standards and data sheets. Subfloors must be permanently dry, solid, level, free from cracks, dirt and adhesion-inhibiting substances.

Apply corresponding Wakol levelling compounds to non-absorbent and uneven subfloors. The technical information on the primers and levelling compounds must be heeded.

## Usage

Stir adhesive well before using. Using a notched trowel, apply uniformly on the subfloor, without letting the adhesive pool. Lay the flooring after an appropriate airing time and press it down firmly. After a short time, press it down again.

Weigh down extremely stubborn flooring edges if necessary until the adhesive has set.

To remove worn-out flooring, simply cut into it and pull off the old section – the adhesive separates like a zip fastener. Adhesive residues can be dealt with as usual before laying new flooring.

## Important

Processing not below floor temperature of +15 °C and room temperature of +18 °C, as well as room humidity preferably between 40 % and 65 %, maximum 75 %. All information is based on approx. 20 °C and 50 % relative air humidity. In cold weather, warm up all laying materials in a heated room before use.

For ship construction the usage is limited to a maximum application amount of 400 g/m<sup>2</sup>.

We guarantee the uniform high quality of our products. All data is based on tests and many years of practical experience and refers to standardised conditions. The variety of materials used and the different construction site conditions, which lie beyond our control, preclude any claims based on this data. We therefore recommend making sufficient trials. Accompanying flooring manufacturer's instructions and the current national standards must be observed. We gladly provide technical advice.

The product data sheets can be found in their latest version at [www.wakol.com](http://www.wakol.com).  
This Technical Information of 16.12.2024 supersedes all previous versions.